ELVIQL



ESSENCE W67 HI²

INNOVATIVE TECHNOLOGIES_ ELVIAL PRE-ANODIZING 2IN1_ ELVIAL I² INSULATION TECHNOLOGY_ BE DIFFERENT.

ESSENCE STATEMENT.

THE ELVIAL SIGNATURE IS
PROUDLY INSCRIBED ON THIS
LINE, THAT PROPOSES A
DIFFERENT WAY TO EXPERIENCE
SPACE. IT CREATES FEELINGS
WITH THE USE OF DESIGN AND
ATMOSPHERE WITH
TECHNOLOGIES. THE SPECS ARE
AMONG THE FINEST IN ITS
CATEGORY. RELIABILITY AND
VERSATILITY ARE AMONG ITS
KEY FEATURES.

THE MINIMAL LINES AND TOP

NOTCH TECHNOLOGIES ARE

COMBINED TO ILLUSTRATE A

POINT WE CONSIDER ESSENTIAL.

A QUALITY PRODUCT

GENERATES QUALITY WORK

AND, ULTIMATELY, SUPERIOR

EXPERIENCES. THIS COLLECTION

CAN HELP ARCHITECTS

MATERIALIZE MANY

POSSIBILITIES AND IT IS

ARCHITECTS' CREATIVITY THAT

CAN EXPAND THE COLLECTION'S

POTENTIAL FURTHER.

CREATE THE TOTAL EXPERIENCE OF SPACE. CREATE NEW POSSIBILITIES.

ESSENCE W67 HI²

essence way to experience space. It puts mind over matter. It uses design to create feelings and technologies to create atmosphere. The specs are always important but it is the elvial signature that ensures you'll get the best of everything.

Limiting the contour to what is absolutely necessary. Assuring that ESSENCE W67 HI² harbours every technology required to create ideal atmosphere and ensure energy efficiency and security. This is how we design.

HARMONY BECOMES TACTILE. GET THE BEST OF EVERYTHING.



ESSENCE W67 HI²_BS

This solution promises minimal look and elegance. It delivers beauty and comfort.

ESSENCE W67 HI²_BS is the harmony in visible form.

ESSENCE W67 HI².**ML_BS** | for Multilock groove mechanism **ESSENCE W67 HI**².**CE_BS** | for European groove mechanism [CE]

Blind Sash typologies Windows, Balcon doors, Window Walls

ESSENCE W67 HI²

Add an obvious asset to any project with ESSENCE W67 HI². It is the go to solution when flexibility and dependability are of utmost importance.

ESSENCE W67 HI².ML I for Multilock groove mechanism **ESSENCE W67 HI².CE** I for European groove mechanism [CE]

Classic Linear typologies

Windows,
Balcon doors,
Window Walls



Essence W67 HI² BS

When creativity is an integral part of your day job, devising new opportunities and way of seeing things is part of the process and a great reward.

Broadening this sense of possibility is what we do with this solution.

We combined minimal looks with optimal rechnologies to produce unparalleled quality.



FREE DOM

This solution can produce aesthetic effects of iconic level.

The slim lines, the variety of finishes and the meticulous detailing can be tailored to accommodate all your concepts and plans.

08 THE BS EDITION | ESSENCE W67 HI².ML_BS



VI EW

Open a whole new world of possibilities.

The system that allows for streamlined minimal looks and unique architectural creations.

10 THE BS EDITION | ESSENCE W67 HI².ML_BS





INS PIR ATION

Picture this.

A space filled with light, that offers a fabulous view to skies in urban or rural environments.

And in that space the exquisite props that complete the scene.

This picture will find an impeccable frame in ESSENCE W67 HI².

Then your main concern about the surroundings will be the delicate details. Art, plants or objects.

Essence W67 HI²

This solution combines elegant style and optimal technologies to open new possibilities for you and your clients.

It is tailored to ensure superior implementation according to your project specs.

14 THE CLASSIC LINEAR EDITION | ESSENCE W67 HI².CE





SI GN

Superiority is a result of a fortunate conjugation between a unique idea and the flawless implementation.

Whether you come up with a plan for a small scale private project or an imposing public construction you can rest assured that this solution is what you need to masterfully materialize it.

16 THE CLASSIC LINEAR EDITION | **ESSENCE W67 HI².ML**

Attention to Details.

An ingenuous take on elegance.

The precise lines, slim contours and attenuated particulars that make the ESSENCE collection aesthetically exceptional are present in this solution.

Put your creativity to work to see what it can do for you.



MAXIMUM VIEW

The conjunction of sashes never looked sleeker. The integrated adjoining profile minimizes the central vertical profile view to just 78mm and the perimetrical contour to 66mm only. Boundaries are being eliminated.



UNOBSTRUCTED TRANSIT

Open passage thanks to <u>just 20mm</u> height frame. Ideal for PWD and children.



FIRM & MINIMAL

Specially designed T - profiles with inner reinforcement upping of just 10mm, ideal for sturdy constructions with wide openings, consistent with modern architectural trends.



INDUSTRIAL DESIGN WINDOW WALLS

This exclusively developed and uniquely designed collection of profiles allows you to create window walls with an exemplary industrial look and feel.



SAME LEVEL APPEARANCE INWARDS

Ultimate same level appearance on the inner side of the window, thanks to the application of a specially designed frame. Ideally featured to the application of a hidden tilt and turn mechanism.

Extra Features.

Form follows function, they said.

We glorified form by concealing the functional components.

Hinges to open or tilt that go undetected.







Extra Features.

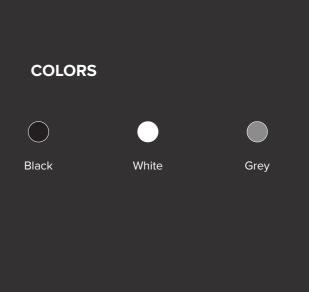
Handles so sophisticated that render grace to industrial design.

COLORS Black Inox Natural Anodizing Satine







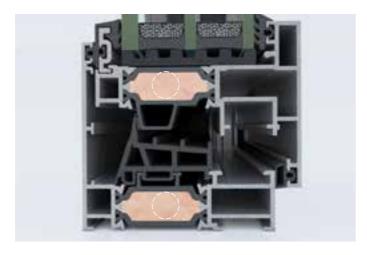


The TECHNOLOGY

You can feel it on a cold night. You'll appreciate it on a hot day. You'll love this when you run your budget.

We have developed the Advanced Sealing System to water-proof any construction. Vulcanization and assembly render all parts of the window impermeable.

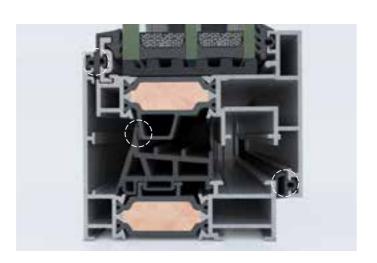
OPTIMAL THERMAL INSULATION



ELVIAL I 2 $_$ INNOVATIVE INSULATION TECHNOLOGY

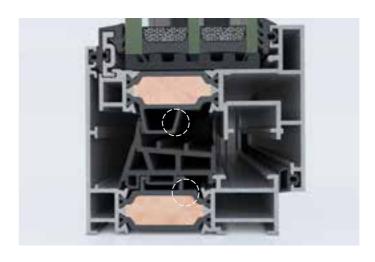
The Innovation ELVIAL I² Technology is applied to all system profiles. This way, an extra insulation zone is created in the middle chamber of the profile, boosting the system's energy performance by up to 38%.

ADVANCED SEALING SYSTEM



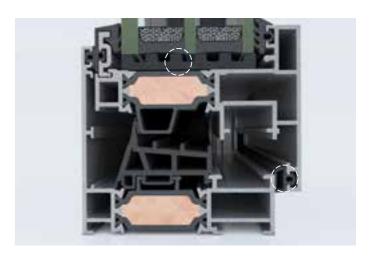
OPTIMAL 3-LEVEL SEALING

Optimal 3-level waterproofing with specially designed EPDM and co-extruded gaskets.



WIDE INSULATING BARS 32mm

Wide insulating bars of 32mm with glass fiber re-enforcement 25%, are applied to all system profiles, offering high thermal insulation levels and extra rigidity.



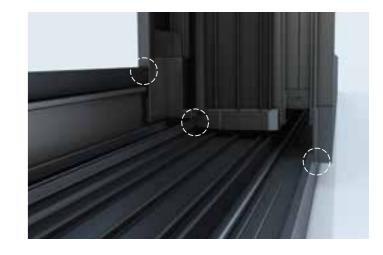
CO-EXTRUDED GASKET & FOAM INSULATING PROFILE

Co-extruded gasket is used in the perimetrical area of the window, improving energy performance. Whilst foam insulating profile is fitted below the glazing zone, minimizing thermal energy loss.



EPDM CORNERS

Special vulcanized EPDM corners ensuring maximum sealing at edge corners of the window, even at extreme weather conditions.



EPDM ADJOINING PROFILE END CUP

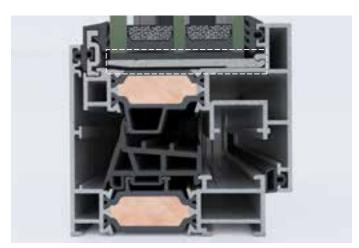
The EPDM adjoining profile end cup ensures excellent waterproof performance, even on double sash typologies.

The TECHNOLOGY

It's details like this that fulfil the highest requirements in terms of endurance.

Feel a high level of durability the benefits of which you will enjoy overtime.

DURABILITY FOR A LIFE TIME



SUPPORT FOR GLAZING LOAD TRANSFER

This kind of support transfers the weight of the glass to the inner side of the window sash where all the functional elements of the mechanism are positioned. This way excellent functionality and smooth operation of the window are ensured for a life time, regardless of the weight of the glass.

LOOKING FOR THE BIG PICTURE

We are committed to an ambitious policy aimed at limiting the direct and indirect impacts of our activities on the environment, throughout the life cycle of our products.

ELVIAL always sets more
ambitious targets for reducing
environmental pollution and
aims to help its customers
reduce emissions through
greener aluminum products.

GOALS WE ACHIEVE:

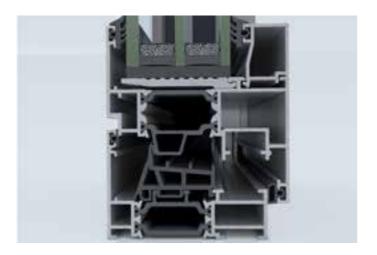
- // We have the right suppliers suppliers dedicated to responsible practices and innovative ways in order to reduce carbon footprint.
- // We're committed to the highest standards in aluminium recycling, and always looking for new opportunities through investment, technology and innovation.
- // We drive to minimize waste in every possible way. From the materials we purchase to the aluminium we use, the goal is always zero waste.
- // We implement a certified environmental management system (ISO 14001).

The **ENERGY LEVELS**

Different conditions in environment and climate demand tailored solutions.

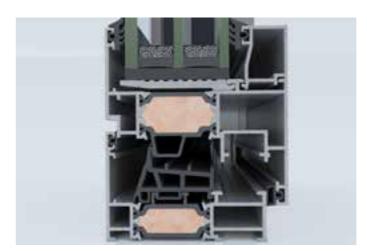
There are four energy level variables to this product so you can devise the best answer to any demand.

LEVEL 1 | Uf: **≥1.8** W/m²K



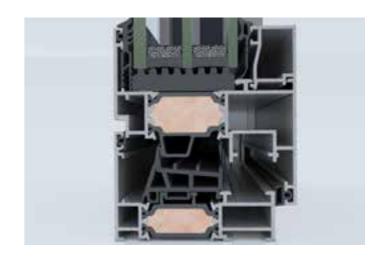
BASIC

LEVEL 2 | Uf: **≥1.2** W/m²K



ELVIAL I² _ INNOVATIVE INSULATION TECHNOLOGY

LEVEL 3 | Uf: **≥1.1** W/m²K



ELVIAL I² _ INNOVATIVE INSULATION TECHNOLOGY FOAM INSULATING PROFILE & GLAZING GASKETS WITH FINS

The IDENTITY

It's a feeling. It's precious. What should be kept outside -noise, water, wind- is kept outside. What's inside is safe and sound. This is where we set our boundaries and keep them intact.

The performance of ESSENCE W67 HI² on all factors affecting interior environment is outstanding and certified by the German Institute Ift Rosenheim.

		<u>B\$</u>	<u> </u>	CLA	CLASSIC	
System Depth		67	mm	67	mm	
Min Face Height Frame - Sash		66	mm	89	mm	
Min Face Height Threshold - Sash	<u> </u>	56	mm	-		
Min Face Width Middle Mullion	==	78	mm	154	mm	
Max Sash Height	\uparrow	2.400	mm	2.800	mm	
Max Sash Width	\longleftarrow	1.200	mm	1.600	mm	
Max Sash Weight	(kg)	130	kg	200	kg	
Max Glass Thickness		46 or 28	mm mm	57	mm	

The **PERFORMANCE**

Create the maximum impact.

Enjoy less frame and more of everything else; warmth, comfort, light and scenery.

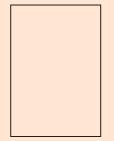
CHARACTERISTIC	STANDARD	<u>VALUE</u>		
ENERGY				
Thermal Insulation Uf	EN ISO 10077-2		≥1.1	[Classic]
			≥1.8	[BS]
COMFORT				
Air Permeability	EN 12207	up to	4	[600Pa]
Water Tightness	EN 12208	up to	E1050	[1.050Pa]
Resistance to Wind Load	EN 12210	up to	C5 / B5	[2.000Pa]



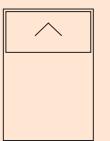
The **TYPOLOGIES**

ESSENCE W67 HI² offers a plethora of construction solutions that will definitely exceed your expectations and deliver projects with unparalleled character.

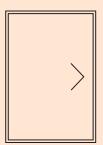
SINGLE SASH WINDOWS



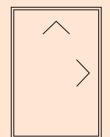
Fixed Window (square, round)



Fixed Window with Skylight



Opening Window



Tilt & Turn Window

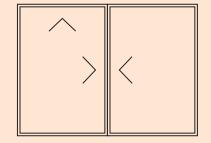


Top Hung Window

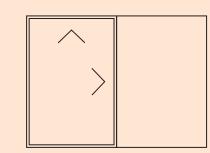


DOUBLE SASH WINDOWS

Opening Window

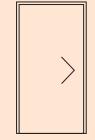


Tilt & Turn Window

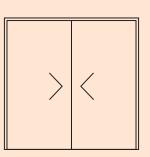


Tilt & Turn Window with Fixed

DOORS [ML & CE LOCKS]



Single Door Inward Opening

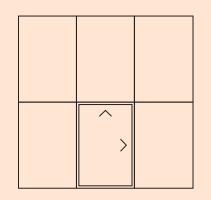


Double Door Inward Opening

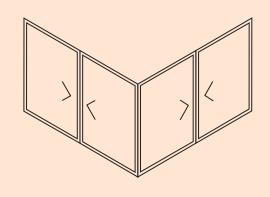


Outward Opening Window

SPECIAL TYPOLOGIES



Window wall with Tilt & Turn Window



Angular construction

The FINISHINGS

The right choice of color may uplift the aesthetic result and add value to the building image, contributing, at the same time, to the well-being of everyday users.

There are 2 basic technologies developed for surface treatment. Powder Coating and Anodizing.

BUT if you want to achieve the ultimate combination of these 2 methods the solution is given by Pre-anodizing.



ELVIAL PRE-ANODIZING 2IN1

- // Zero waiting time
- // Spotless environment
- // Robotic handling

THIS IS WHAT **ELVIAL Pre-Anodizing 2in1 is all about.**

ELVIAL owns the first in Greece and one out of seven worldwide, fully automated serial pre-anodizing and powder coating lines.

ELVIAL Pre-Anodizing 2in1 facility is robotic. No human hand meddles with the materials; the production environment is free of dust and other aggravating factors.

The profiles are subdued to an

STRONGER THAN TIME. STRONGER THAN ELEMENTS.

The aluminum profiles are placed in an underground tunnel and submerged in a sulfuric acid solution. Pre-anodizing produces an anodic substrate on the surface of the aluminum profile that protects it from corrosion.

Then the profiles are serially painted, eliminating waiting time, whilst the pores on the aluminium surface of the profile are completely sealed.

Pre-anodized aluminum profiles are automatically categorized as Sea Proof Plus.

ELVIAL Pre-Anodizing 2in1 is uniquely combined with Class 2 Super Durable powder coatings.



electrochemical procedure identical to that of anodizing.

34 INNOVATIVE TECHNOLOGIES_ ELVIAL PRE-ANODIZING 2IN1_ BE DIFFERENT

COLOR COLLECTION

Colors can be playful and eye catching. They can be soothing and encompassing. The hues and textures are of utmost importance because they highlight the design.

We form them keeping in mind prominent architects' preferences and international trends.

This is

ELVIAL COLOR COLLECTION

[Favorites_ Express and Favorites]

CLASS 2 SUPER DURABLE

Do the right choice.

Combine pre-anodizing with class 2 powder coating colours. Achieve maximum anti-corosion and radiance resistance, even under extreme sun light.

The super durable powder coatings are 3 times more resistant to sun radiation and render the profiles practically indestructible.





Our SUPPORT

WE ARE HERE FOR YOU

We always search for technology, for design and beyond that we search for excellence.

We collaborate as a strong team, in order to give you that.

We answer to technical or non-technical questions, we offer a wide range of products always having in mind that you control unique and demanding projects.

We act quickly and instantly because everything we do impacts on your customers; so you need to operate effectively.



ELVIAL FOR YOU

- // Technical manuals
- // dwg and BIM files
- // Section drawings
- // Construction plans and structural calculations
- // Customized solutions in order to fit the specifications
- // Certificates for Uf, wind loads, water tightness, air permeability

ELVIAL FOR YOUR CLIENTS

- // B2C brochures
- // Samples for colors in order to see and feel finishings and textures
- // Product boxes
- // Reference projects from our product collections

However all that matters in the end is the delivered quality.

ELVIAL has a certified network of partners, with extensive experience and excellent training that will complete projects in accordance with timelines and high quality standards.

INNOVATIVE TECHNOLOGIES_ ELVIAL PRE-ANODIZING 2IN1_ ELVIAL I² INSULATION TECHNOLOGY_ BE DIFFERENT.

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